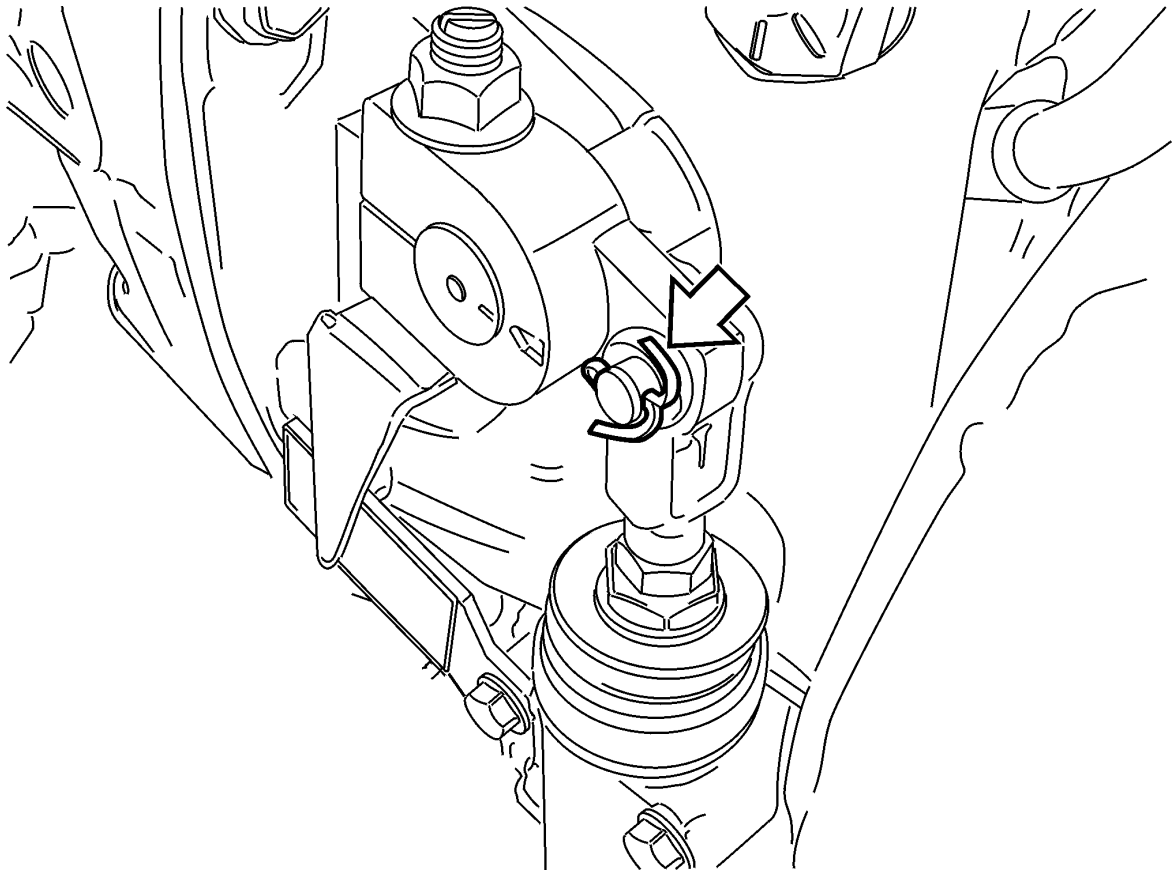


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Hydraulically Actuated Clutch
(including transmission removal)
VNL, VNM

Clutch Slave Cylinder Installation Non-Volvo Transmissions, VN



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This Service Bulletin provides important guidelines to follow when installing the slave cylinder on Non-Volvo transmissions. It supplements all procedures requiring reinstallation of the slave cylinder.

When installing the slave cylinder on Non-Volvo transmissions, the clevis pin must be installed through the transmission side of the clevis. This will insure that the cotter pin will be on the outer side of the clevis and will not be damaged by the support bracket during actuation. See the illustration for a detailed view of correct clevis pin installation.